NYLACRON™ WHEELS NY/MD AND NY/HSB

Capacity Up to 26,400 lbs. Nylacron[™] Nylacron[™] Nylacron[™]



Nylacron™ Wheel Cross Section with pre-loaded sealed precision ball bearings and center piece

END CAPS PROVIDED WITH EACH WHEEL TO FIT IN RIG WIDTH AND SIZE OF THE AXLE

Heavy Duty Nylacron[™] Wheels are made of tough hard, highly compressed cast polyamide, MD (MoS ₂) filled or heat stabilized (high temp blue) to replace Steel, Phenolic, Solid Elastomer and Urethane Wheels where very high load capacities, floor protection, low rolling resistance, impact proof, corrosive resistance and floor conditions allow. The casting process increases the load capacity compared to injection-molded nylon and has better properties in regard to tension and pressure, modulus of elasticity, thermoform stability, coefficient of friction, flow properties and absorption of humidity.

Features

- **Ergonomic:** extraordinarily easy to push no more back aches less power to tow.
- wheels: wheel dampens shock and vibration thus reducing noise.
- High Impact Strength: resists fracture from repeated shock loads.
- **Higher Loads:** mechanical strength supports greater weight and allows better utilization in caster rigs.
- **Higher Resilience:** wheel returns to original shape without deforming when deflected by loads or rapidly applied stresses.
- High Caster Ratings: higher wheel ratings allow better utilization of caster rig ratings.
- Floor Protective: material does not damage floors and is lighter in weight than steel.
- Longer Life: shows minimal wear in extended use-resists abrasion,water and many hazardous chemicals.Ideal for stainless steel rigs applications.
- Lower Maintenance: sealed precision bearings and minimal wheels wear greatly reduces in-plant maintenance requirements.Only one type wheel needed.
- Hardness: 112-120 Rockwell R
- Temperature range: 30 to + 220 ° F Continuous 30 to + 400 ° F Continuous NY/HT (3" to 8")
- Chemical Resistance: See chart for wide range of chemical resistance.

Applications

- Aerospace
- AGV
- Amusement Rides
- Automotive
- Bakeries
- Chemical Plants
- Conveyor
- Crane
- Dairy

- Fisheries
- Food
- Meat Processing
- Monorail Conveyors
- Pharmaceutical
- Retrieval Systems
- Storage Racks
- Towlines
- Turning Platforms

U.S - Nylacron™ NY/MD and NY/HSB

All information is based on Acorn's over 10 years experience working with the producers of the cast polyamides to successfully provide Nylacron[™] wheels for the industries where the properties of this material offers many benefits.

Nylacron Wheels can be made in any size to fit any caster rig or wheel application and replace any type wheel

NYLACRON™ WHEELS ARE ALSO AVAILABLE IN FLANGED / V-Groove AND CUSTOM SIZES TO 51" DIAMETER TO MEET JOB REQUIRE-MENTS.

Dia. (in.)	Width (in.)	Capacity (lbs.)	Hub Length (in.)	Axle Bore (in.)	Wheel Part Number*
3	1-1/4	440	1-1/2	3/8	NY/MD-P-0312-06
4	1-1/4	550	1-1/2	3/8	NY/MD-P-0412-06
5	1-1/4	660	1-1/2	3/8	NY/MD-P-0512-06
6	1-1/4	770	1-1/2	3/8	NY/MD-P-0612-06
3	2	1000	2-3/16	1/2	NY/MD-P-0320-08
4	2	2000	2-3/16	1/2	NY/MD-P-0420-08
5	2	2000	2-3/16	1/2	NY/MD-P-0520-08
6	2	2000	2-3/16	1/2	NY/MD-P-0620-08
8	2	2400	2-3/16	1/2	NY/MD-P-0820-08
6	2-1/2	5000	2-3/4	1/2	NY/MD-P-0625-08
6	2-1/2	7200	3-1/4	3/4	NY/MD-P-0625-12
6	3	10,000	3-1/2	3/4	NY/MD-P-0630-12
8	2-1/2	7000	3	1/2	NY/MD-P-0825-08
8	2-1/2	7200	3-1/4	3/4	NY/MD-P-0825-12
8	3	10,000	3-1/2	3/4	NY/MD-P-0830-12
8	3	10,000	3-1/2	1	NY/MD-P-0830-16
8	4	10,000	4-1/2	1-1/4	NY/MD-P-0840-20
10	2-1/2	7200	2-3/4	1/2	NY/MD-P-1025-08
10	2-1/2	7200	3	3/4	NY/MD-P-1025-08
10	3	10,000	3-1/2	3/4	NY/MD-P-1030-12
10	4	12,000	4-1/2	1	NY/MD-P-1040-16
10	4	12,000	4-1/2	1-1/4	NY/MD-P-1040-20
12	2-1/2	8000	3	3/4	NY/MD-P-1225-12
12	3	11,000	3-1/2	3/4	NY/MD-P-1230-12
12	4	14,000	4-1/2	1	NY/MD-P-1240-16
12	4	14,000	4-1/2	1-1/4	NY/MD-P-1240-20
12	5	18,000	3	1-1/4	NY/MD-P-1250-20

*Change NY/MD in the Wheel Part Number to NY/HSB for High Temp

Capacities can be Increased by increasing the size of the precision bearings or by providing double row precision bearings.

End Caps provided with each wheel to fit in rig width and size of the Axle

U.S - Nylacron[™] NY/MC

NYLACRON™ MC (NY/MC)

Capacity

Up to 26,400 lbs.





Nylacron™ Wheel Cross Section with pre-loaded sealed precision ball bearings and center piece

END CAPS PROVIDED WITH EACH WHEEL TO FIT IN RIG WIDTH AND SIZE OF THE AXLE

Nylacron[™]Monocast (NY/MC) Natural Wheels are an unfilled cast type 6 nylon developed on proven in the field for FDA application requirements. Wheels are straight sided and precision machined on CNC equipment to exacting tolerances and comply with section 177.1500 of food additive regulations. Stainless steel precision ball bearings are available for every wheel. Other than the type material, loadings and other characteristics are similar to Nylacron[™].

Features

- **Ergonomic:** extraordinarily easy to push. No more back aches less power to tow.
- Quiet: wheel dampens shock and vibration thus reducing noise.
- High Impact Strength: resists fracture from repeated shock loads.
- **Higher Loads:** mechanical strength supports greater weight and allows better utilization in caster rigs.
- **Higher Resilience:** wheel returns to original shape without deforming when deflected by loads or rapidly applied stresses.
- **High Caster Ratings:** higher wheel ratings allow better utilization of caster rig ratings.
- Floor Protective: material does not damage floors and is lighter in weight than steel.
- Longer Life: shows minimal wear in extended use. Resists abrasion,water and many hazardous chemicals.Ideal for stainless steel rigs applications.
- Lower Maintenance: sealed precision bearings and minimal wheels wear greatly reduces in-plant maintenance requirements.Only one type wheel needed.
- Hardness: 112-120 Rockwell R
- Temperature range: 30 to + 220 ° F Continuous
- Chemical Resistance: See chart for wide range of chemical resistance.

Applications

- Aerospace
- AGV
- Amusement Rides
- Automotive
- Bakeries
- Chemical Plants
- Conveyor
- Crane
- Dairy

- Fisheries
- Food
- Meat Processing
- Monorail Conveyors
- Pharmaceutical
- Retrieval Systems
- Storage Racks
- Towlines
- Turning Platforms

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U.S - Nylacron™ NY/MC

All information is based on Acorn's over 10 years experience working with the producers of the cast Polyamides to successfully provide Nylacron[™] wheels for the industries where the properties of this material offers many benefits.

<u>Natural Wheels are also available in</u> <u>Flanged / V-Groove and custom sizes to</u> 51 in. diameter to meet job requirements.

Dia. (in.)	Width (in.)	Capacity (lbs.)	Hub Length (in.)	Axle Bore (in.)	Wt. (Ibs.)	Wheel Part Number
3	1-1/4	440	1-1/2	3/8	1	NY/MC-P-0325-06
4	1-1/4	550	1-1/2	3/8	1.5	NY/MC-P-0425-06
5	1-1/4	660	1-1/2	3/8	2	NY/MC-P-0525-06
6	1-1/4	770	1-1/2	3/8	3	NY/MC-P-0625-06
3	2	1000	2-3/16	1/2	1.5	NY/MC-P-0320-08
4	2	2000	2-3/16	1/2	2	NY/MC-P-0420-08
5	2	2000	2-3/16	1/2	3	NY/MC-P-0520-08
6	2	2000	2-3/16	1/2	4	NY/MC-P-0620-08
8	2	2400	2-3/16	1/2	5	NY/MC-P-0820-08
6	2-1/2	5000	2-3/4	1/2	5	NY/MC-P-0625-08
6	2-1/2	7200	3-1/4	3/4	5	NY/MC-P-0625-12
6	3	10,000	3-1/2	3/4	6	NY/MC-P-0630-12
8	2-1/2	7000	3	1/2	6	NY/MC-P-0825-08
8	2-1/2	7200	3-1/4	3/4	6	NY/MC-P-0825-12
8	3	10,000	3-1/2	3/4	8	NY/MC-P-0830-12
8	3	10,000	3-1/2	1	8	NY/MC-P-0830-16
8	4	10,000	4-1/2	1-1/4	9	NY/MC-P-0840-20
10	2-1/2	7200	2-3/4	1/2	7	NY/MC-P-1025-08
10	2-1/2	7200	3	3/4	7	NY/MC-P-1025-12
10	3	10,000	3-1/2	3/4	8	NY/MC-P-1030-12
10	4	12,000	4-1/2	1	9	NY/MC-P-1040-16
10	4	12,000	4-1/2	1-1/4	9	NY/MC-P-1040-20
12	2-1/2	8000	3	3/4	8	NY/MC-P-1225-12
12	3	11,000	3-1/2	3/4	9	NY/MC-P-1230-12
12	4	14,000	4-1/2	1	10	NY/MC-P-1240-16
12	4	14,000	4-1/2	1-1/4	10	NY/MC-P-1240-20
12	5	18,000	3	1-1/4	11	NY/MC-P-1250-20

CAPACITIES CAN BE INCREASED BY INCREASING THE SIZE OF THE PRECISION BEARINGS OR BY PROVIDING DOUBLE ROW PRECISION BEARINGS.

END CAPS PROVIDED WITH EACH WHEEL TO FIT IN RIG WIDTH AND SIZE OF THE AXLE

NYLACRON™ MD / FLANGED - NY/NL & NY/ND

Capacity Up to 3000 lbs.



Nylacron™ Wheel Available as Single Flanged or Double Flanged



(NL) SINGLE FLANGED NYLACRON WHEEL Gross Sectional View



(ND) DOUBLE FLANGED NYLACRON WHEEL Cross Sectional View Heavy Duty Nylacron[™] Flanged Wheels are straight sided and designed to operate quietly on steel track. All are precision machined on CNC equipment for concentricity and to insure proper tracking. Wheels are made of tough hard, highly compressed cast polyamide, MoS₂ filled, heat stabilized and designed to replace Steel, Phenolics, Solid Elastomers and Urethane Wheels in flanged applications where very high load capacities, low rolling resistance, impact proof, corrosive resistance and speed conditions allow. Custom requirements to drawings available.

Features

- Ergonomic: extraordinarily easy to push. No more back aches less power to tow.
- Quiet: wheel dampens shock and vibration thus reducing noise.
- High Impact Strength: resists fracture from repeated shock loads.
- **Higher Loads:** mechanical strength supports greater weight and allows better utilization in caster rigs.
- Higher Resilience: wheel returns to original shape without deforming when deflected by loads or rapidly applied stresses.
- High Caster Ratings: higher wheel ratings allow better utilization of caster rig ratings.
- Floor Protective: material does not damage floors and is lighter in weight than steel.
- Longer Life: shows minimal wear in extended use-resists abrasion,water and many hazardous chemicals.Ideal for stainless steel rigs applications.
- Lower Maintenance: sealed precision bearings and minimal wheels wear greatly reduces in-plant maintenance requirements.Only one type wheel needed.
- Hardness: 112-120 Rockwell R
- Temperature range: 30 to + 220 ° F Continuous
- Chemical Resistance: See chart for wide range of chemical resistance.

Applications

- Food Processing
- Dairies
- Meat Processing
- Automotive,
- Turning Platforms
- Towlines

- Bakeries,
- Fisheries
- Pharmaceutical
- Aerospace
- Amusement Rides

END CAPS PROVIDED WITH EACH WHEEL TO FIT IN RIG WIDTH AND SIZE OF THE AXLE

U.S - Nylacron[™] MD / Flanged

All information is based on Acorn's over 10 years experience working with the producers of the cast Polyamides to successfully provide Nylacron[™] wheels for the industries where the properties of this material offers many benefits.



Face Flange Flange 0AW Hub Material Load Axle Approx Part Number 0D Width Length Dia. Width Type Capacity Size Weight (P) Prec Ball Brg В A C D (in) (lbs) (in) (lbs) (T) Tapered Brg 5" 6" 1-3/4" 2" 2-3/16" 1/2 3 Nylacron™ 1300 NY/NL-P-0520-12 6" 2" 5" 1-3/4" 2-3/16" Nylacron™ 1300 1/23 NY/NL-T-0520-08 5" 6" 1" 1-1/2" 2-3/16" Nylacron™ 1100 1/23 NY/DL-P-0515-12 5" 6" 1" 1-1/2 2-3/16" Nylacron™ 1100 1/23 NY/DL-T-0515-08 6" 6-3/4" 1-3/4" 2" 2-3/16" Nylacron™ 1600 1/24 NY/NL-P-0620-12 2" 6" 6-3/4" 1-3/4" 2-3/16" Nylacron™ 1600 1/24 NY/NL-T-0620-08 2" 7 8" 9-1/2" 2-1/2" 2-3/4" Nylacron™ 2500 3/4 NY/NL-P-0825-16 8" 9-1/2" 2" 2-1/2 2-3/4" Nylacron™ 2500 3/4 7 NY/NL-T-0825-12 3" 8 10" 12" 2-5/8" 3-1/4" Nylacron™ 3000 3/4NY/NL-P-1030-16 10" 12" 2-5/8" 3" 3-1/4" Nylacron™ 3000 8 3/4 NY/NL-T-1030-12 10" 12" 2-1/4" 3" 2000 3-1/4" Nylacron™ 3/4 8 NY/DL-P-1030-16 10" 12" 2-1/4" 3" 3-1/4" Nylacron™ 2000 3/4 8 NY/DL-T-1050-12

CAPACITIES CAN BE INCREASED BY INCREASING THE SIZE OF THE PRECISION BEARINGS **OR BY PROVIDING DOUBLE ROW PRECISION BEARINGS.**

Nylacron™ Wheels can be made to any steel or cast iron standard. See Flanged Wheel Section for dimensions.

Nylacron™ Wheels are also available standard V-Groove and custom sizes to 51" diameter to meet job requirements.

STANDARD FLAT **3 DEG SLOPE OPTIONAL**

A B

NYLACRON™ MONOCAST / V-GROOVE - NY/MC/VG

Capacity Up to 26,00 lbs.



END CAPS PROVIDED WITH EACH WHEEL TO FIT IN RIG WIDTH AND SIZE OF THE AXLE





Nylacron[™] Monocast (NY/MC/VG) V-Groove Wheels are straight sided and designed to operate quietly on steel track. All are precision machined on CNC equipment for concentricity and to insure proper tracking. Wheels are made of tough hard, highly compressed cast polyamide, MoS₂ filled, heat stabilized and designed to replace Steel, Phenolics, Solid Elastomers and Urethane Wheels in V-groove applications where very high load capacities, low rolling resistance, impact proof, corrosive resistance and speed conditions allow.

CUSTOM REQUIREMENTS TO DRAWINGS ARE AVAILABLE.

Features

- **Ergonomic:** extraordinarily easy to push. No more back aches less power to tow.
- Quiet: wheel dampens shock and vibration thus reducing noise.
- High Impact Strength: resists fracture from repeated shock loads.
- **Higher Loads:** mechanical strength supports greater weight and allows better utilization in caster rigs.
- **Higher Resilience:** wheel returns to original shape without deforming when deflected by loads or rapidly applied stresses.
- High Caster Ratings: higher wheel ratings allow better utilization of caster rig ratings.
- Floor Protective: material does not damage floors and is lighter in weight than steel.
- Longer Life: shows minimal wear in extended use-resists abrasion,water and many hazardous chemicals.Ideal for stainless steel rigs applications.
- Lower Maintenance: sealed precision bearings and minimal wheels wear greatly reduces in-plant maintenance requirements. Only one type wheel needed.
- Hardness: 112-120 Rockwell R
- Temperature range: 30 to + 220 ° F Continuous
- Chemical Resistance: See chart for wide range of chemical resistance.

Applications

Food, Bakeries, Dairies, Fisheries, Meat Processing, Pharmaceutical, Automotive, Aerospace, Turning Platforms, Amusement Rides, Towlines All information is based on Acorn's over 10 years experience working with the producers of the cast Polyamides to successfully provide Nylacron[™] wheels for the industries where the properties of this material offers many benefits. **CAPACITIES CAN BE INCREASED BY INCREASING THE SIZE OF THE PRECISION BEARINGS OR BY PROVIDING DOUBLE ROW PRECISION BEARINGS.**

Face Dia. A	Flange OD B	Flange Width C	OAW Width D	Hub Length (in)	Material Type	Load Capacity (Ibs)	Axle Size (in)	Approx Weight (Ibs)	Part Number (P) Prec Ball Brg (T) Taper Brg
4"	2"	7/8"	7/16"	2-7/16	(NV) Nylacron™	1000	1/2	2	NY/MC/VG-P-0420-12
5"	2"	7/8"	7/16"	2-7/16	(NV) Nylacron™	1300	1/2	3	NY/MC/VG-P-0520-12
6"	2"	7/8"	7/16"	2-7/16"	(NV) Nylacron™	1500	1/2	4	NY/MC/VG-P-0620-12
8"	2"	7/8"	7/16"	2-7/16"	(NV) Nylacron™	2000	1/2	6	NY/MC/VG-P-0820-12
8"	2-1/2"	7/8"	7/16"	2-3/4"	(NV) Nylacron™	2100	3/4	7	NY/MC/VG-P-0825-16
8"	2-1/2"	7/8"	7/16"	2-3/4"	(NV) Nylacron™	2100	3/4	7	NY/MC/VG-P-0825-16
10"	2-1/2"	7/8"	7/16"	2-3/4"	(NV) Nylacron™	2400	3/4	9	NY/MC/VG-P-1025-16
10"	2-1/2"	7/8"	7/16"	2-3/4"	(NV) Nylacron™	2400	3/4	9	NY/MC/VG-P-1025-12
8"	3"	1-3/8"	11/16"	3-1/2"	(NV) Nylacron™	2200	3/4	9	NY/MC/VG-P-0830-16
8"	3"	1-3/8"	11/16"	3-1/2"	(NV) Nylacron™	2200	3/4	9	NY/MC/VG-P-0830-16
10"	3"	1-3/8"	11/16"	3-1/2"	(NV) Nylacron™	2600	3/4	11	NY/MC/VG-P-1030-16
10"	3"	1-3/8"	11/16"	3-1/2"	(NV) Nylacron™	2600	3/4	11	NY/MC/VG-P-1030-12



NYLACRON WHEELS CAN BE MADE TO ANY STEEL OR CAST IRON STANDARD SEE FLANGED STEEL WHEEL SECTION FOR DIMENSIONS

U.S - Nylacron™ Speed Correction

WHEEL	MPH**	MPH Correction factor	LOAD RATING
4 X 2	0.38 *	1.00	2400
	2.00	0.82	1968
	4.00	0.63	1512
5 X 2	0.42 *	1.00	3000
	2.00	0.71	2130
	4.00	0.52	1560
6 X 2	0.61 *	1.00	3320
	2.00	0.68	2258
	4.00	0.54	1793
8 X 2	0.79*	1.00	3320
	2.00	0.75	2490
	4.00	0.64	2125
8 X 2.5	0.79*	1.00	6000
	2.00	0.89	5340
	4.00	0.76	4560
10 X 2.5	0.98*	1.00	7140
	2.00	0.82	5855
	4.00	0.65	4641
6 X 3	0.61*	1.00	5400
	2.00	1.00	5400
	4.00	1.00	5400
8 X 3	0.79*	1.00	7200
	2.00	1.00	7200
	4.00	1.00	7200
10 X 3	0.98*	1.00	9000
	2.00	1.00	9000
	4.00	1.00	9000

* MPH @ 33-1/3 RPM

** All speeds in chart are under 500 RPM

MPH = RPM x Wheel Circumference (FT) x 60 Min/Hour x Mile / 5280 **EXAMPLE:** Find MPH for 4 X 2 wheel going 33.33 RPM: MPH = 33.33 REV/MIN x 1.04 FT/REV x 60 Min/Hour x Mile / 5280 FT = .38 MPH

Applications

Food, Bakeries, Dairies, Fisheries, Meat Processing, Pharmaceutical, Automotive, Aerospace, Turning Platforms, Amusement Rides, Towlines

The following chemicals are considered compatible with Nylacron wheels. This is a general guide only, since there are many other chemicals compatible with these wheels. Field testing is recommended to confirm these recommendations.

Call Acorn (Toll Free) for any specific Chemical Resistance Data

Acetic acid	Ethyl alcohol	Petrol
Acetone	Ether	Petroleum
Amyl acetate	Fish glue	Sea water
Ammonia	Freon	Silicone oil/grease
Ammonia chloride	Gasoline	Sodium chloride solutions
Ammonia sulfate	Glycerine	Soy Bean oil
Beer	Glycol	Tolulene
Benzene	hexane	Toluol
Boric acid	Hydrogen sulfide	Trichloroehylene
Butyric acid	Hydrochloric acid	Turpentine
Butane	lsopropyl alcohol	Urea
Calcium chloride solutions	Jet fuels	Vaseline
Carbon dioxide	Linseed oil	Vegetable oils
Carbon disulphide	Lubricating oils	Vinyl chloride
Carbon monoxide	Lye	Water
Carbon tetrachloride	Mercury	Wax molten
Citric acid solutions	Methyl chloride	White spirit
Copper sulphate solutions	Methyl ethyl ketone	Wines & spirits
Diesel oil	Milk	Xylene
Edible oils	Mineral oil	Zinc chloride solutions
Esters	Motor oil	
Ethanol	Olive oil	

		-	-					
	Compressive Strength	17	N/mm ³				120 e04	
	Friction Wear	16	Кщ	0.10	0.10			
	Coefficient of friction (sliding again steel w/o lubrication) (2)	15		0.35	0.35	0.38		cc.to DIN 7728
	Coefficient of friction (sliding again steel w/o lubrication)	14		0.04 0.08	0.04 0.08			abbreviations a
	(t) ^s mm/N 34,0 ts noitszilidst2 ts9H	13	°	210	210	190	୨୮ ମ OSI	8 are not
	(f) °mm\N 8,f 1s noitszilidst2 ts9H	12	ပိ	120	120		୨୵ ୫ ୦୨I	5 and 770
	Creep Rate Stress for 2% Elongation (6)	÷	N/mm³	>18 >10	>18 >10		DIN 23444	loS2, RIM, 7735 64 63
operties	Creep Rate Stress for 1 % Elongation (6)	10	N/mm ³	>12 >6	>12 >6		DIN 23444	10) G, H, Oil, 11) acc. to EN 12) acc. to EN 13) at 1 kHz
anical Pr	Ball Pressure Hardness (4)	6	N/mm ³	175 150	175 150	100	ISO 2039 ISO 2039	
Mech	Notch Impact Strength (8)	8	kJ/m²	>2.5 >12	>2.5 >12	>10	82453 NID DIN 53453	
	Impact Resistance (3)	7	kJ/m²	no break	no break	no break	DIN 23423	
	Breaking Point on Bending	9	N/mm³	150 70	150 70	06	DIN 23452	ther materials
	(elizneT) viizitsi Elasticity (5	N/mm³	3800 3000	3800 3000	2000	29453 NIQ	- 1000h lines 3-13; lines 1-18; all o
	(gnibn98) (fisitis) (gnibn90)	4	N/mm³	3700 2800	3700 2800	2000	29467 NIQ	stretching after naterials of the DIN 43553 naterials of the
	Tearing Strength	3	%	>15	>15	>20	223 SID-OSI	to 1 - 2% J0°C J for the n ials acc. to d for the I 472
	ttgnərt2 əliznəT	2	N/mm²	100 80	110 80	60	223 SID-OSI	is leading at 20 - 10 180-1 vali 180-1 vali 180-1 vali 53473 vali to DIN 53
	ViisnəD	-	g/cm³	1.15	1.16	1.03	5811 A OSI	 6) Stree 7) appr. 8) ISO : 8) ISO : 9) DIN acc.
	TM		Condition of Sample	dry normal	dry normal	dry	Method of Testing	
King of Prussia, PA 19406 King of Prussia, PA 19406 Wacornindprod.com w.acornindprod.com			Material	Cast Polyamide, hard	Cast Polyamide, hard, MoS ²⁻ filled heat stabilized	Cast Polyamide, Type 12		Rvst=Zµm; s. t≟40° C at running height 51222 Iong term - months to years
	iritzag Boulevard • ene: 8101-523-54 • web: http://www		DIN 7728 ⁽¹⁰⁾ (abbreviated)	PA 6 G	PA 6 G + MoS ₂ + H	PA 12 G		12162 Rough Depth 35 N/mm ² , v=0.6 m/s 16 hammer 0.1 DIN 5 3rm - several hours, l
	• 520 He		Name	Nylamid 320	Nylamid 324/327	Nylamid 1200		 tested with V-notch Against hardened Steel Surface pressure p=0.6 measured with swingin Hc30 Practice values short te

NylacronTM (Nylamid®)

		 520 Hertzog Boulevard • King of Prussia, PA 19406 520 Hertzog Boulevard • King of Prussia, PA 19406 e-mail: acorn@acornindprod.com web: http://www.acornindprod.com 	Application		Heavy-Duty Wheels	Heavy-Duty Wheels, running speed up to 3 m/sec.	sprockets, chain-wheels, pulleys, wheels, slide and seal rings, curve disks, etc.		I, MoS2, RIM, 7735 and 7708 are not abbreviations acc. to DIN 7728 SN 64 SN 63
(B)		Absorption when immersed in waster at 20°C	33	%	7	7	1.4	29 R 62	10) G, H, Oi 11) acc. to E 12) acc. to E 13) at 1 kHz 13) at 1 kHz
		Aisture Absorption under normal air Condition (9)	32	%	2.2	2.2	0.9	DIN 23473 DIN 23472	
			31						
		Safe temperature Range, permanent (5)	30	°J	-40 120	-40 120	-40 120		<u>8</u>
	Thermal Properties	Safe temperature Range short periods (5)	29	Э°	180	180	150		er materia
		0°01 noq noisnsqx∃ lsmrødT	28	5 10°C	0.1	0.1			3; 18; all othe
		(7) noiznsqx5 Linear Expansion (7)	27	10 ^{.6} /K	70-80	70-80	80-100	23752 NIQ	after 1000h f the lines 3-1 53 if the lines 1-'
amic		Specific Heat	26	kJ kg • °C	1.67	1.67	2.5		stretching aterials of DIN 4355 aterials o
(Nyla		Thermal Conductivity	25	k•m K	0.25	.25	0.25	DIN 25615	to 1 - 2% s 00°C 1 for the ma als acc. to d for the m 172
F		tnioq pritləM	24	°c	220	220	190	8121 A OSI	s leading 1 at 20 - 10 80-1 valid her materi 53473 vali 53473 vali
n ^{TN}		Greepage/leakage Resistance	23		KA3c KA3b	KA3c KA3b	KA3b	DIN 23480	 6) Stres 7) appr. 7) appr. 8) ISO 1 all other and the appr. 9) DIN 5 acc. 4
cro	ies	Surface Resistance	22	σ	10 ¹² 10 ¹⁰	10 ¹² 10 ¹⁰	10 ¹²	DIN 23485	
yla	ropert	Penetration Resistance	21	Ωcm	10 ¹⁵ 10 ¹²	10 ¹⁵ 10 ¹²	10 ¹⁴	DIN 23485	
Ż	ctric P	Dialectric Strength	20	Kv/mm	50 20	50 20	35	DIN 23481	height o years
	Ele(Dialectric Loss	19		0.03	0.03	0.04	DIN 23483	t running months t
		Dialectric Figure	18		3.7	3.7	3.5	DIN 23483	Rvst=2µm; , t=40° C a 1222 ong term -
			Name	Nylamid 320	Nylamid 324/327	Nylamid 1200	Method of Testing	 tested with V-notch Against hardened Steel 2162 Rough Depth Surface pressure p=0.05 Nmm⁻¹, v=0.6 m/s measured with swinging hammer 0.1 DIN 5 4 Hc30 Practice values short term - several hours, I 	

All information is based on our latest knowledge and experience. It is intended to provide information about our products and possible applications. It is not intended to guarantee specific product our product or applications. Any patents are to be taken into consideration.